

# Surface finishing

We make aluminium smarter.

apt is a reliable partner for aluminium surface finishing. We combine modern processes and technology with a well-coordinated team of experts, guaranteeing a smooth process, whether it is a small profile or a large workpiece.



## Facts and figures

Production capacity anodizing p.a.

**7M m<sup>2</sup>**

Anodizing plant in Monheim (DE) and Roermond (NL)

**2 Locations**

In-house profile dimensions (lengths, max. unit weight)

- **up to 8,000 mm**
- **up to 250 kg**

Anodizing layer thickness

**5 to 25 µm**

Production capacity powder coating p.a.

**1M m<sup>2</sup>**

Powder coating and passivation in Eckental (DE)

**All RAL-colors**

Dimensions powder coating

**4 m × 1.5 m × 0.25 m**

Coating thickness powder coating

**60 to 80 µm**

## Aluminium finishing process

### Anodizing

- In Germany, apt has one of Europe's largest fully automated anodizing plants.
- C-0 aluminium colored (natural color, E6 / V1)
- Anodizing the inside of aluminium tubes or profiles (internal anodizing)
- Electrolytic dyeing: Bronze (C-31) to black (C-35)

### Passivation

- Fully automated passivation unit

### Powder coating

- Fully automated powder coating facility

## Excellent and sustainable product quality



### Anodizing for

- Resistance in outdoor areas
- Corrosion protection
- Individual design requirements



### Anodizing for

- Abrasion protection for system profiles
- Improving the cooling performance of heat sinks
- Electrical insulation
- Customized design of machine components
- Internal anodizing for specific industrial applications



### Powder coating and anodizing for

- Abrasion and corrosion protection (structural and system components)
- Stabilization of the production process (welding) through passivation
- Individual design requirements



### Powder coating for

- Durability due to wear and corrosion protection
- Design requirements (color)



ISO 9001  
ISO 14001  
ISO 50001  
EN 15088

Qualanod Architectural Anodizing



ecovadis